



**Lighter
Stronger
Better!**

**Strongest Built
Australian Made
Lifetime Warranty**

PN: NB1DO10SY



Fitting Guide & Owners Manual

Dodge Ram 1500

2018 on

100mm NUDGE BAR
VEHICLE FRONTAL PROTECTION SYSTEM (VFPS)
FOR AIR BAG & ADR COMPLIANT VEHICLES



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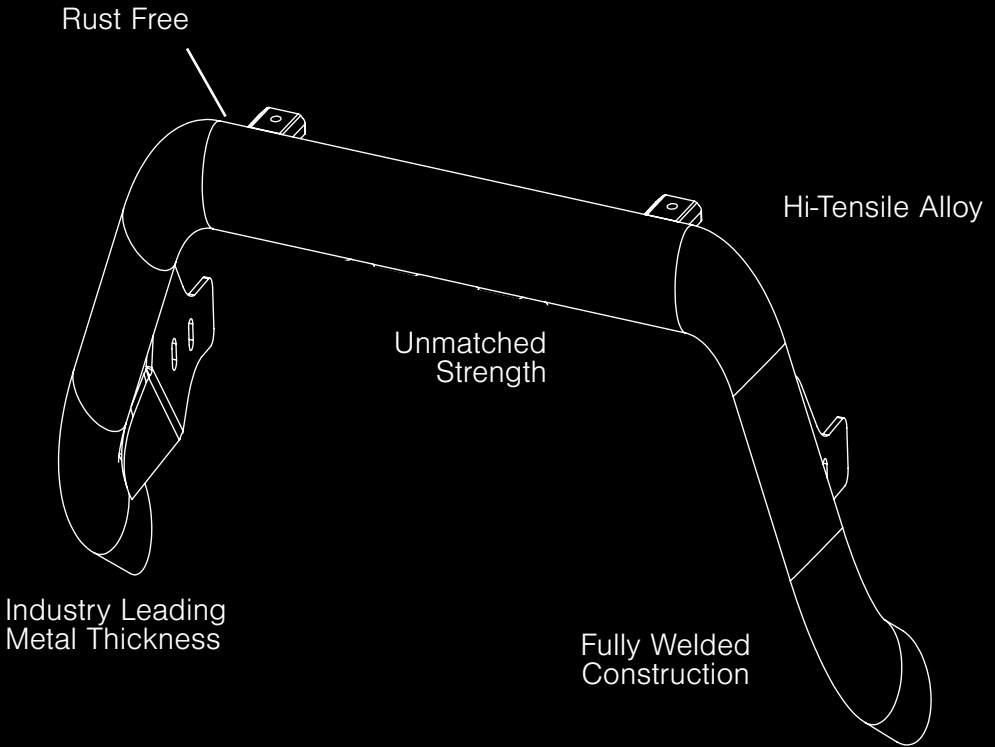
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The Features of ECB



ECB's Benefits

Built to Perform - Not to a Price

ECB are proud to claim that their channels are not jigsaw puzzles that are bolted together, or even multiple sections welded together. Where any welding is required, it is done to the highest standards by qualified welders, not machines.

Anti-Corrosive Nature of Alloy

The composition of ECB's alloy has a very high resistance to corrosion. Rust not only looks unappealing but greatly reduces the strength of the metal. Rust can and will weaken the structural integrity of a steel bullbar effectively rendering it useless over time.

Australian Made

Established in 1971, we utilise over 46 years of experience designing, engineering and building products in Australia to suit Australian conditions. We can ensure the best quality controls and help support the local economy and employ over 90 proud Australians.

Weight Saving Benefits

An ECB alloy bullbar is typically half the weight of a steel bullbar. Unnecessary suspension upgrades are not required. The reduced weight also contributes to increased fuel economy and less wear and tear on tyres, suspension and braking components.

Welds That Work

ECB uses only the strongest welds and welding techniques to ensure every product is as structurally sound as possible. MIG (Metal Inert Gas) welding techniques are employed ensuring the welds are as thick as the thickest section of alloy's being joined together.

Lifetime Warranty

ECB provide a lifetime warranty and consumer guarantee on all of our manufactured products. This guarantee highlights the confidence in our ability and provides complete peace of mind for your purchase for the lifetime you own your vehicle.

Product Care

Polished Products

Being a premium mirror polished finish, regular maintenance will be required to keep that iconic ECB shine. We recommend using our own brand of Aluminium Polish, This formula has been tried and tested and in our opinion is the world's best standard.

Directions: Apply a small quantity of Aluminium Polish to a clean soft cloth and rub the metal surface. The longer the rubbing the brighter the surface becomes. Wipe off Aluminium Polish with clean soft cloth. Also suitable for motorised buffing machines. **Note: There are more specific details on the polish bottle. Please read before use.**

Powdercoated Products

Our powdercoated finishes are very low maintenance. Infact there is actually very little you will ever need to do for this product. Just clean it as you would your car and it will stay looking good as new.

ECB Aluminium Polish

When you're looking for that showroom finish look for your polished automotive products, you can depend on the no compromise quality of East Coast Bullbars Aluminium Polish. This specifically designed product is the best polish available and we guarantee that this \$#!+ works. With over 40 years of manufacturing polished alloy products we have trialled a large range of different polishes on the market and believe without a doubt that nothing beats the finish quality of East Coast Bullbars Aluminium Polish.

East Coast Bullbars Aluminium Polish is excellent for use by hand and is ideal for polished bullbars, nudge bar and stainless steel products. This polish will clean, polish and protect your product from the elements whilst bringing your products back to that showroom finish look.



Dodge Ram 1500

Stage 1

- Test drive vehicle to ensure all driver assists are correctly working and to gauge effectiveness. Park on a flat level surface.
- Apply parking brake and lift bonnet.
- Unwrap ECB Protection bar and disconnect mounts. Discard bolts.



Stage 2

- Remove six (6) Christmas tree clips from radiator top trim and remove.



Stage 3

- Remove four (4) 10mm head bolts from top of grille.
- Pull grille forward to remove.



100mm Nudge Bar

Stage 4

- From underside of bumper remove four (4) 10mm head bolts, from wheel arch remove two (2) push pull clips and one (1) 8mm head bolt (per side).
- Remove one (1) 10mm head bolt from rear wing to guard.
- Pull bumper forward to unclip from retainers and remove bumper.



Stage 5

- Unplug fog light harness from passenger side of vehicle.
- Remove three (3) 18mm head bolts from end of rail (per side).
- Remove bumper reinforcement.
- Placement of bolts to rear of chassis front plate.



Stage 6

- Remove two (2) cup head bolts from reinforcement. NOTE: These are retained with starlock clips to the rear of the reinforcement.
- Refit reinforcement to vehicle



Dodge Ram 1500

Stage 7

- Fit ECB steel mounting bracket to end of chassis rail using two (2) M12 x 1.75 x 40mm bolts, flat washers, spring washers and nuts in front holes (per side) (supplied).
- In rear holes of mounting bracket, install one (1) M10 x 1.5 x 35mm bolt, spring washer flat washer and M10 nut and washer on wire (supplied) through chassis vertical member. Crimp wire to chassis rail to avoid rattles developing
- Align mounts to body and **TIGHTEN ALL BOLTS.**



Stage 8

- Measure the outside of the steel mounts. Using this measurement, mark the lower bumper grille to allow the protrusion of the mounts from the bumper.
- Check cut lines against steel mounts to ensure accuracy.

NOTE: Alloy Protection Bar mounts to outside of Steel mounts. Space will need to be allowed in the grille trim for this to occur.



Stage 9

- Refit bumper to vehicle in reverse of stages 2 and 3.
- Refit top radiator trim between headlights.



100mm Nudge Bar

Stage 10

- Install ECB Nudge Bar to front of vehicle using two (2) M12 x 1.75 x 40mm bolts, flat washers, spring washers and nuts (per side) (supplied).
- Align Nudge Bar to vehicle, Front of Nudge Bar to be vertical to the ground.
- **TIGHTEN ALL BOLTS**



Final Checks & Installation Kit

Ensure Number Plate is Clearly Visible

Note: When fitting/refitting the licence plate to the vehicle, ensure there is no obstruction to licence plate vision in accordance with local authorities. If required relocate licence plate to an alternate location.

Further VFPS Notes

1. Do not attach VFPS to the vehicle using anchorages not intended for this purpose (e.g. engine mounting bolts).
2. Do not use this product for any vehicle make or model, other than those specified by the VFPS manufacturer.
3. Do not remove the plaque or label from the VFPS.
4. Do not modify the structure of the VFPS in any way.
5. No accessory or fitment should project forward of the VFPS forward profile.
6. **Insure these instructions are left with the vehicle owner and/or operator.**

Important Information

Periodically check bolts and nuts for correct tightness, especially if traveling on rough roads.

Installation Kit

1 - Pair ECB steel mounting brackets (YNB1DO10)	2 - M10 x 1.5 x 35mm bolts
8 - M12 x 1.75 x 40mm bolts	2 - M10 flat washers
16 - M12 flat washers	2 - M10 spring washers
8 - M12 spring washers	2 - M10 x 1.5 nuts and washer on 300mm wire
8 - M12 x 1.75 nuts	

Finished Product





Warranty Registration

Contact Details

Name: _____

Address: _____

Product: _____

Email: _____

Phone: _____

Work Order Number: _____

You can find this on the silver label
of your ECB product.

By submitting this registration you automatically subscribe to ECB's mail outs. You
can unsubscribe at any time.

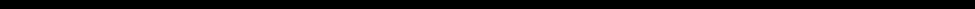
Or Register Online

For online registration please go online to www.ecb.com.au/TBC. If you have any
questions please contact our national office on 1800 069 145 or www.ecb.com.au.



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Margate QLD 4019

Notes



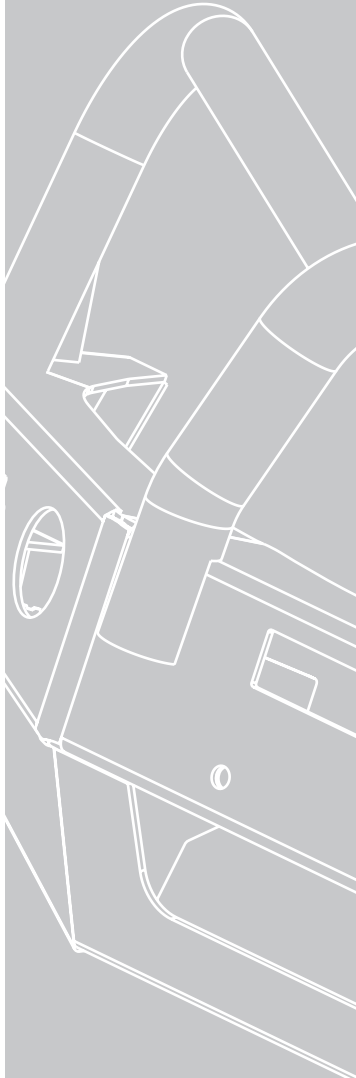
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_____ Full Name

_____ Date

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Strongest Built Australian Made Lifetime Warranty

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